

# Lean Six Sigma DMAIC Improvement Story



# Green Belt Project Objective: To Reduce Marked Police Vehicle Accidents

Last Updated: 03/23/2018

Team: To Serve and Wreck

**Co-Team Leaders: Captain George Perera & Jose Espinoza** 

Sergeant Garret Keefe Sergeant Jannene Howard

Carlo Hollis-Brown Officer Joandeliz "Lilly" Borges

**Assistant Director Gus Knoepffler** (Sponsor)

**Director Juan Perez** (Process Owner)

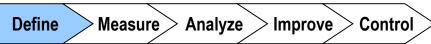


# **Lean Six Sigma Problem Solving Process**

The team utilized the 5-Step DMAIC problem solving process.

Proce	ess Step	Description of Key Team Activities
Number	Name	Description of Rey Team Activities
1	DEFINE	<ul> <li>Establish Method to Monitor Team Progress</li> <li>Select Problem and Identify Project Charter and Timeline</li> <li>Display Process Indicator Performance "Gap"</li> <li>Construct related Process Flowchart</li> <li>Identify Stakeholder Process output needs</li> <li>Identify Costs of Poor Quality (for not meeting output needs)</li> </ul>
2	MEASURE	<ul> <li>Develop Data Collection Plan</li> <li>Stratify Problem (i.e. "Gap")</li> <li>Develop Problem Statement from remaining data set and finalize target</li> </ul>
3	ANALYZE	<ul> <li>Identify Potential Root Cause(s)</li> <li>Verify Root Cause(s)</li> <li>Assess Impact of Root Causes on Problem in Measure Step</li> </ul>
4	IMPROVE	<ul> <li>Identify and Select Countermeasure(s)</li> <li>Identify Barriers and Aids</li> <li>Develop and Implement Action Plans</li> <li>Confirm / Document Pilot Improvement Plan Effectiveness</li> </ul>
5	CONTROL	<ul> <li>Confirm / Document Improvement Results</li> <li>Standardize Improvements within Operations</li> <li>Implement New Process Control System (PCS)</li> <li>Document Lessons Learned</li> <li>Identify Future Plans for Improvement</li> </ul>





## **Monitor Team Progress**

The team and management used a Checklist to monitor team progress.

			DMAIC/ QIC STORY CHECKLIST	
	Proces	ss Step	0.	ck
C D	<u> </u>		Process Step Objectives and Checkpoints	Key Tools
	Step 1		Objective: Demonstrate the importance of improvement needs in measurable terms.	
			The stakeholders' needs were identified with the most important problem selected.	Line graph, Cost of
			2. The selected problem is an "object" with a "defect" with unknown cause(s) that need identification.	Poor Quality,
		Reason	3. A project charter including a project timeline was developed to address the problem.	_
	DEFINE	for Improve-	4. A trend indicator was constructed with an appropriate target that measures the performance gap.	Flowchart
		ment	5. A project related process flowchart was constructed with in-process and end-of-process indicators	
			The cost impact of the indicator performance gap was identified.	
	Ste	ep 2	Objective: Stratify indicator related data and finalize an improvement target.	
Plan			7. The data collection plan developed included indicator related demographics and process milestones.  8. Data were stratified from various viewpoints (i.e. what, where, when and who) and a significant data set was	Paretos,
	MEASURE	Current	chosen.	Histograms
		Situation	9. A problem statement that descibes the "remaining data set" was developed.	<u> </u>
		_	10. The target for improvement was finalized based on the most appropriate target setting methodology.	Single Case Bore
	Ste	ep 3	Objective: Analyze stratified data to identify and verify root causes(s).	Single Case Bore,
			Cause and effect analysis was taken to the root level for areas with greatest indicator impact.      Potential cause(s) identified were either "failed standards" and/or "people failing standards".	Fishbone, RC Verf
	ANALYZE	Analysis	13. A relationship between the root causes and the problem was verified with data.	Matrix
	Ste	ep 4	Objective: Develop and implement countermeasures to eliminate verified root cause(s).	<b></b>
			14. Countermeasures were selected to address verified root cause(s).	CM Matrix, B7 A,
8		Counter-	15. The method for selecting countermeasures considered both effectiveness and feasibility.	Action Plan
		Measures	16. Barriers and aids were determined for countermeasures worth implementing.	Action Fian
			17. An action plan reflected both accountability and schedule.	
	IMPROVE	Step 5	Objective: Confirm countermeasures impacted root causes, indicator, costs and achieved target.	
~			18. Countermeasures effects on root causes were demonstrated with "before and after" summary graphs.	
Check		Results	19. Countermeasure effects on the indicator were demonstrated with a "before and after" trend graph.	
ਠ		Results	20. The countermeasure effects on reducing costs were determined.	
			21. The target was achieved or cause(s) of significant variation were determined and addressed.	
	Step 5	Step 6	Objective: Maintain gains and prevent root cause(s) from recurring.	500
		Standard-	22. The Process flowchart was revised to incorporate the new countermeasure standards and/or training.	PCS
٠,		ization	23. A Process Control System (PCS) was developed to monitor the revised process indicators on-going.	
CONTROL Step 7 Objective: Evaluate		Step 7	Objective: Evaluate the team's effectiveness and plan for future activities.	
		Future Plans	24. Lessons learned documented replication opportuinities, effective techniques and team success factors.	Lesson Learned
			25. Next steps were identified to monitor the process and address any remaining problems or gaps.	

## **Identify Project Charter**



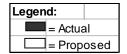
The team developed a team Project Charter and secured signed off from sponsor.

1110 10	am developed a	team reject orianter and secured signed on norm sponsor.
		Project Charter
	Project Name:	Reduce Marked Police Vehicle Accidents
Business Case	Problem/Impact:	MDPD has experienced an increase in auto accidents which has adversely affected the department's fleet and expenses. In addition, vehicle accidents involving police vehicles can have other effects, including an increased risk to the safety of officers and the public, a reduction in available vehicles, and the potential decrease in response time if officers are patrolling in two-man units.
	Expected Benefits:	A reduction in the number of accidents would slow down MDPD's fleet attrition and reduce the potential for on the job injuries for police officers.
	Outcome Indicator:	Q1 - Number of Preventable Accidents Involving Marked Police Vehicles
Objectives	Proposed Target:	Target = 124 for calendar year 2018 (20% improvement over last 2 years)
Objectives	Time Frame:	November 2017 through March 2018
	Strategic Alignment:	Supports the County's Strategic Plan and MDPD's SOP's (see slide 6)
	In Scope:	Preventable accidents involving marked MDPD patrol vehicles
Scope	Out-of-Scope:	All other accidents involving MDPD vehicles
	Authorized by:	Gus Knoepffler
	Sponsor:	Gus Knoepffler
	Team Leaders:	Captain George Perera & Jose Espinoza
Team	Team Members:	Sgt. Garret Keefe, Sgt. Jannene Howard, Ofc. Lilly Borges, and Carlo Hollis-Brown
	Process Owner:	Director Juan Perez
	Mgmt Review Team:	Gus Knoepffler, Juan Perez, Jennifer Moon, Carlos Maxwell, and Lourdes Avalos
	Completion Date:	March 30, 2018
Schedule	Review Dates:	Monthly and Final Review in March 2018
	Key Milestone Dates:	See Action Plan
10000		MIAMI-DADE

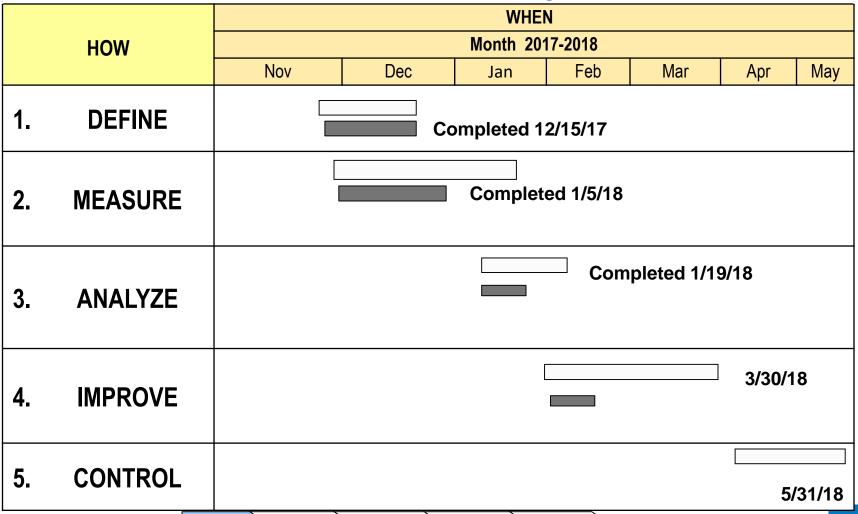
## **Develop Project Timeline Plan**



The team developed a Timeline Plan to complete their Project.



#### WHAT: Reduce Preventable Accidents Involving Marked Police Vehicles



## **Project Alignment to Strategy and SOP's**

This project supports the following objectives identified in the County's strategic plan:

- TP 2-1 Reduce traffic accidents
- TP 3-2 Provide attractive, well-maintained facilities and vehicles

This project is also governed by the following sections of MDPD's Standard Operating Procedures (SOP):

- Chapter 5 Vehicles
   Part 1 Vehicles
- Chapter 30 Driving Procedures
   Part 1 Driving Procedures
  - Part 2 Pursuits





## **Miami-Dade Police Department**

Miami-Dade Police is the 8<sup>th</sup> largest police organization in the nation and the largest local law enforcement agency in the southeastern United States serving 2.7 million residents in an area of 2,139 square miles.



MDPD provides direct services to 1.2 million residents, and sheriff and specialized services to the remaining 1.5 million community members.



MDPD has nearly 4,100 sworn and non-sworn employees, of which 1,696 are officers in marked police vehicles. We respond to about 700,000 emergency events and routine requests annually, or about 1,900 per day.





## **Stakeholder Needs**



The team identified stakeholder needs for the process outputs.

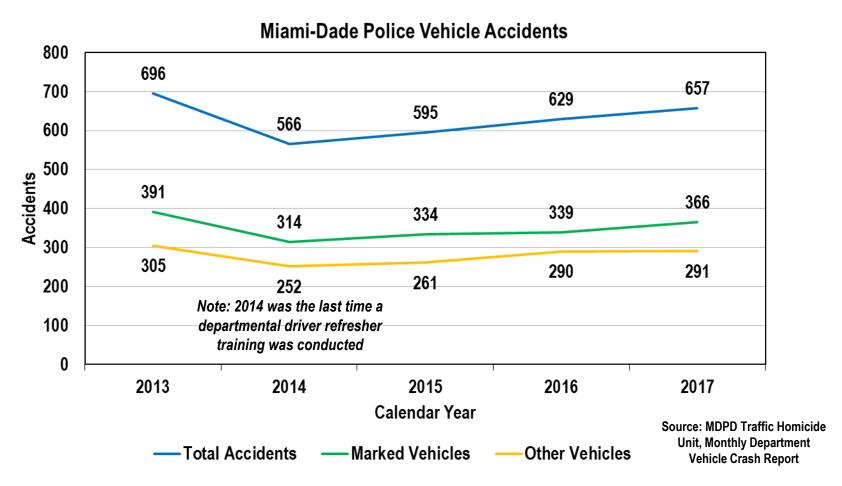
Stakeholders Needs										
Stakeholders	Process Output Needs									
Officers	Safe vehicles equipped with the latest safety technology and free from any unnecessary distractions									
Officers	Appropriate training to prepare them for safely operating a vehicle while in the performance of their duties									
MDPD Administration	A fleet that meets the service needs of their staff and the residents									
WIDPD Administration	A reduction in accidents will allow the department to use those resources towards other initiatives and services									
	Reasonable response times to routine and emergency calls									
Dublic of lower	Safe environment maintained during police operations									
Public at-large	Minimize damage to public property, facilities or vehicles									
	Reduce unnecessary traffic congestion and delays									



Analyze

### **MDPD Year End Accidents**

After a significant decrease in 2014, accidents involving MDPD vehicles continue to remain at levels that have an ongoing impact on the department's operations.



Let's take a look at the financial impact of these accidents



## **Cost of Poor Quality**



The team identified the costs of all accidents involving marked police vehicles.

Stakeholder	Pain Experienced	Annualized Costs
MDPD	Accidents are leading to a loss of vehicles in the department's fleet	In 2017, 154 marked vehicles were retired from service due to accidents. The cost of 154 new vehicles is \$4,389,000
MDPD & ISD	Costs to the County as a result of an accident (injuries, 3 <sup>rd</sup> party claims, legal costs)	Claims for accidents in 2017 are estimated at \$979,200
MDPD & ISD	Body work done to vehicles involved in accidents	Approximately <b>\$564,300</b> per year
MDPD	Lost officer time while the vehicle is being repaired at the body shop	Approximately \$400,200 per year
MDPD	Cost of investigating marked vehicle accidents and the associated report writing and review process	Approximately <b>\$222,200</b> per year

These estimates do not include the cost of officer injuries and the impact of having officers double up in vehicles when there are not enough available.

**Total Cost of Poor Quality = \$6,554,900 annually** 

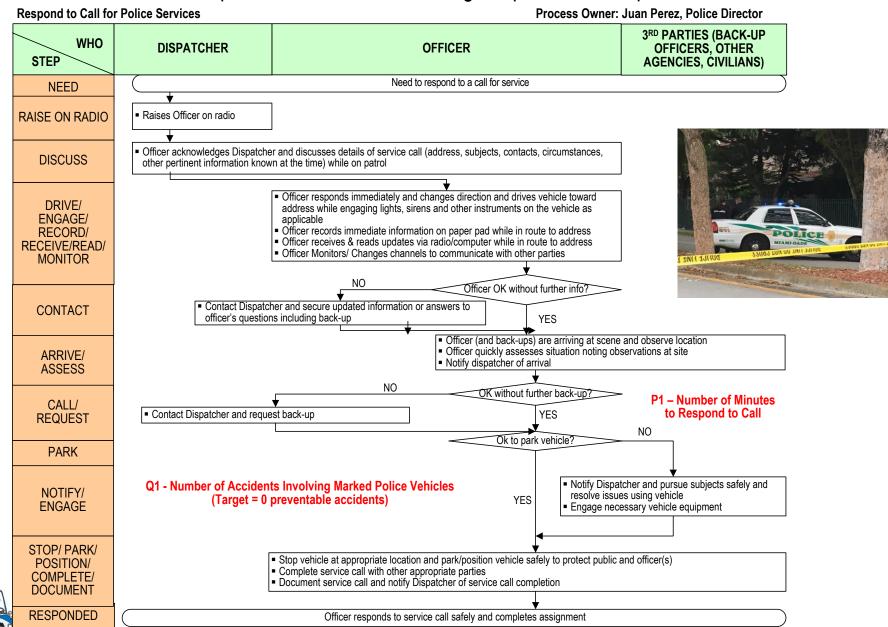




## **Construct Process Flow Chart**

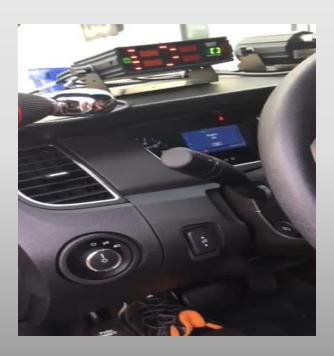


The team constructed a process flow chart describing the process to respond to a call for service.



## **Patrol Vehicle Demonstration**

Below is a video of an equipped Miami-Dade Police patrol vehicle showcasing the multiple demands that require an officer's attention during the regular operation of a patrol vehicle.







## **Identify Data Collection Needs**



The team developed a data collection plan that collected all marked police accidents from January 2016 through November 2017. Next, the team secured the Crash Review Panel Memos, collected additional information from each memo, and added information for all 'Preventable' (officer caused) marked accidents for that period.

#### **Police Vehicle Accident Summary**

(every row is a preventable accident involving a marked police vehicle)

#ouil	LIII C#	Case Number	Crash Date	Crash Day of Week		Dist	Resp to Call	Type of Call	Pursuit?	Mode of Travel	Type of Crash	Contributng Cause	N a m e	) e	Race	Sex	Tenure	Previous crashes	Preventable Crashes	DIP
				%Fr	Mode	% Airport	%Y		%Y	% 1	% Rear End	% W		Avg	% W	% M	Avg Yrs	Avg	Avg	
				18%	14	6%	32%		1%	84%	20%	0%		37.8	80%	76%	10.9	3.1	1.2	
										_										
	1	151219475128	12/19/2015	Sa	18	Town of Cutle	Ν	0	N	1	Right Angle	Improper Backing	Нє	29	W	М	2	2	2	2015

							HARMFUL	CONTRIB-	CONTRIB-	VEHICLE		
				WEATHER	MANNER OF	FIRST	WITHIN	UTING	UTING	NUMBER		
	CRASH	TYPE OF	LIGHT	CONDITIO	COLLISION/	HARMFUL	INTER-	CIRCUM:	CIRCUM:	IN	VEH	VEH
	ADDRESS	INTERSECTION	CONDITION	N	IMPACT	EVENT	CHANGE	ROAD	ENV	CRASH	YEAR	MAKE
		% Not at Intersectn	% DAYLIGHT	% CLEAR	% FRONT TO REAR	Vehicle in Transpo	%Y	% NONE	% NONE	% 1		%Ford
		71%	69%	88%	29%	70%	2%	96%	96%	71%		54%
2	0505 S DIXIE	NOT AT INTERSECTIO	DARK - LIGH	CLEAR	FRONT TO REAR	MOTOR VEHICLE	N	NONE	NONE	1	2000	FORD



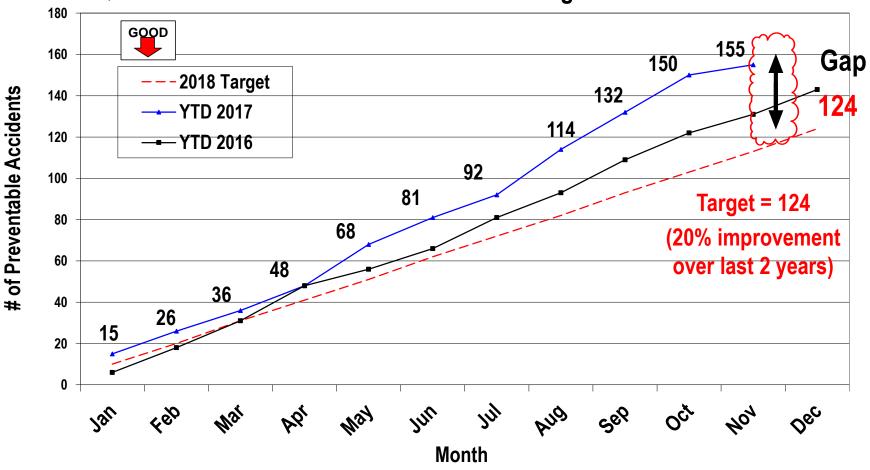
Define Measure Analyze Improve Control

## **Display Indicator Performance Gap**



The team collected Q1 indicator data and reviewed performance trends:

**Q1 - YTD # of Preventable Accidents involving Marked Police Vehicles** 



The team was able to secure data on 300 preventable accidents going back to January 2016

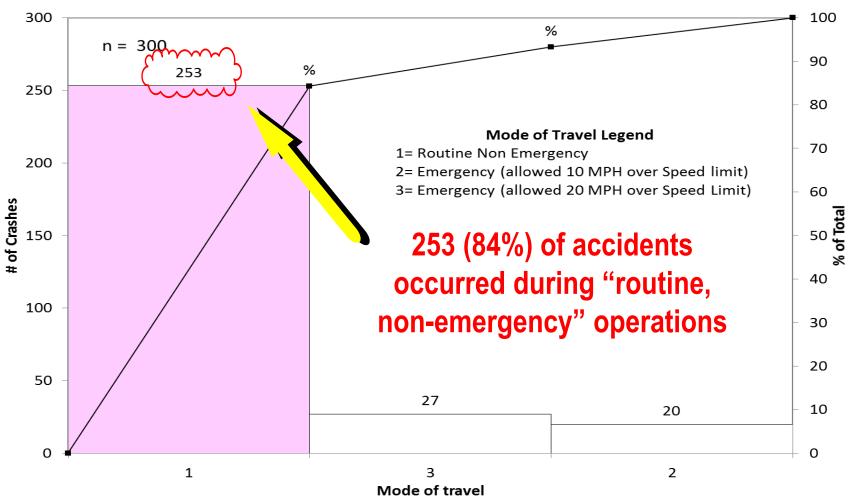






#### The team stratified 300 Preventable Accidents many ways and found:

#### Preventable Marked Police Car Accidents January 2016 - November 2017



The team looked closer at the 253 routine, non-emergency related accidents

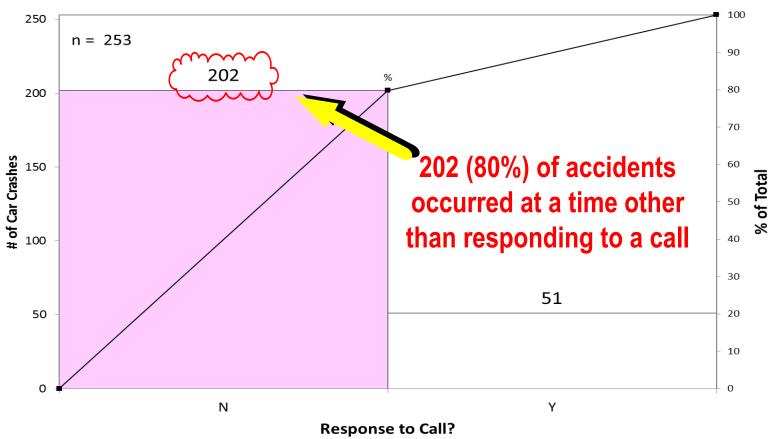






#### The team stratified the 253 accidents many ways and found:

Preventable Marked Police Car Accidents During Routine Non Emergency Travel - January 2016 - November 2017



The team looked closer at these 202 accidents that occurred when an officer was not responding to a call



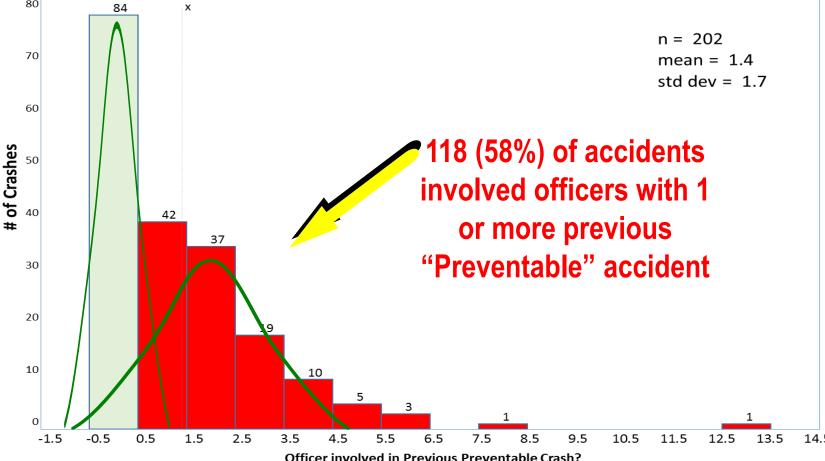


## **Stratify Problem**





**Preventable Marked Police Car Accidents During Routine Non-Emergency** Travel and NOT Responding to a Call - January 2016 - November 2017 80 84 n = 20270 mean = 1.4



#### The team looked closer at the 118 accidents



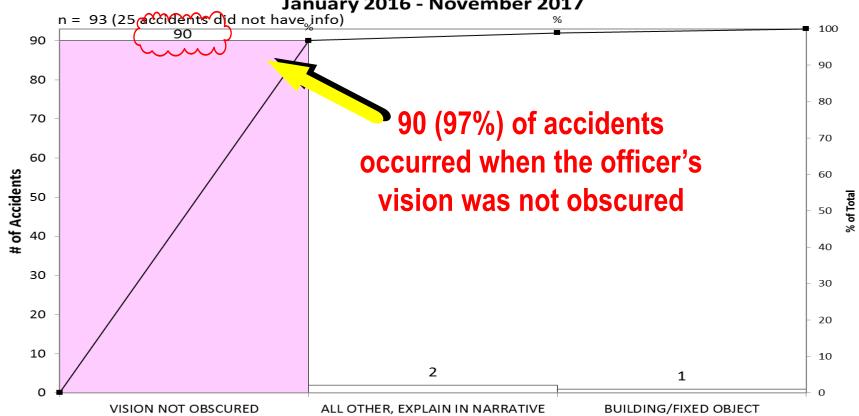




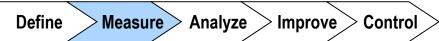


#### The team stratified the 118 accidents many ways and found:

Preventable Marked Police Car Accidents During Routine Non-Emergency Travel Involving Officers with previous Preventable Crashes January 2016 - November 2017



Problem Statement: 90 preventable marked police vehicle accidents between January 2016 - November 2017 occurred during routine non-emergency travel involving officers with previous preventable crashes and with their vision not obscured





### The team completed a Single Case Bore Analysis

Problem Statement: 90 preventable marked police vehicle accidents between January 2016 and November 2017 occurred during routine non-emergency travel involving officers with previous preventable crashes and with vision not obscured

	non-emergency traver involvin	ig o	IIICE	:15	vitti	pre	VIOL	ıs p	reve	iiid	שוע	UI ds	iles	all	u wi	ui v	1510	II IIC	וט אנ	USCI	<i>iie</i> c	<u> </u>		
										Мо	st R	ece	nt 2	0 of	the	90 A	<b>Acci</b>	iden						
	Reasons or Factors (that contributed to the accident)	\ <u>\</u>	2.1712490	3.1710842	4.1103424	5.17023402	6.7702405	717020403	17016397 8.1	9 77073393	10026370	11, 092386	12 1091535.	12 1/0831324	14 1082932	15.10828326	16.17.8013.04	17.0811304	18 080830	19 10803297	20 80320	77028284	\$6. \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Subsus
	Area was poorly lit		X																			1	5%	
	Backing into or pulling out of parked space		X	X		X			X	χ								X	X			7	35%	
3	Careless driving	χ	χ		X			X	X	χ	χ	χ	X	X	χ	X	X				X	14	70%	
	Civilian vehicle stopped quickly in front	χ											X									2	10%	
	Construction work in roadway	χ																				1	5%	
	Failure to yield														X							1	5%	
	Following too closely	Χ						X			X	X	X	X				X		X		8	40%	
	Improper backing			X		X	X											X	X			5	25%	
	Improper lane change																				X	1	5%	
	No driver training within the last two years	X	X	X		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	19	95%	
	officer had at least 2 prior preventable crashes	X		X				X	X	X		X	X	X			X	X	X		X	12	60%	
	Officer ran a red light				X																	1	5%	
	Officer struck stationary object/vehicle		χ	χ		χ	χ	X	χ	χ				χ		χ	X					10	50%	
	Traveling too fast for condition (speed)	χ	χ		χ						Χ											4	20%	

#### The team completed the Fishbone Analysis:

data source to

track officer

accidents

C - Officer had at least 2 prior preventable crashes (60%)

Supervisors do not discipline officers in a consistent manner

Department policy No centralized for consequences of preventable crashes is insufficient

A - No driver training within the last two years (95%)

Officers are not applying training.

The last driver training was held over 3 years ago

A No policy on how often driver training is needed

Officer either backed into or struck a stationary object

Not all patrol vehicles are equipped with sensors and cameras

Vehicle specs do not incorporate minimum newer safety technology

> D - Officer struck a stationary object or vehicle (50%)

Operating a police vehicle is inherently distracting

Police vehicles do not incorporate technology to manage distractions

**B** - Careless Driving (70%)

#### C & E Diagram **Problem Statement**

90 preventable marked police vehicle accidents between January 2016 and November 2017 occurred during routine non emergency travel involving officers with previous preventable crashes and with vision not obscured



= Potential **Root Cause** 



13.

The team collected data to verify the root causes and found:

#### **Root Cause Verification Matrix**

	Potential Root Cause	How Verified?	Root Cause or Symptom
A	No policy on how often driver training is needed	Departmental policies (Chapter 5 & 13) don't identify driving as a job skill that requires annual retraining.	Root Cause
В	Police vehicles do not incorporate technology to manage distractions	MDPD vehicles do not incorporate technology that allows for hands-free use of the computer and other police equipment.	Root Cause
<b>C1</b>	Department policy for consequences of preventable crashes is insufficient	Departmental policy (Chapter 5) does not include a standard that adequately defines the policies and procedures for reducing preventable accidents.	Root Cause
C2	No centralized data source to track officer accidents	Checked with ITSB, MDPSTI, PCB, and THU. None of them collect and maintain a centralized database on officer accidents.	Root Cause
D	Vehicle specs do not incorporate minimum newer safety technology	At least 13 of the 20 vehicles studied in the single case bore did not incorporate minimum newer technology like sensors or backup cameras.	Root Cause

#### All five were validated as root causes.



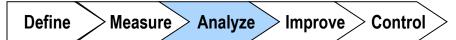


## **Identify and Select Countermeasures**

The team brainstormed many countermeasures and narrowed them down to these for evaluation:

			J	l: 5=Extrer	•	l = Very			
Problem	Verified Root	Countermeasures	3 = Moderately 2 = Somewhat 1 = Little or Ratings						
Statement	Causes		Effectiveness	Feasibility	Overall	Take Action			
	A - No policy on how often driver	A1 - Conduct driver refresher training once a year for all officers in patrol vehicles	5	4	20	Yes			
	training is needed	A2 - Incorporate driving into annual training policies (Chapter 13)	5	5	25	Yes			
	B - Police vehicles	B1 - Pilot some form of handsfree or artificial intelligence to manage the vehicle's computer and other police equipment	5	4	20	Yes			
90 preventable marked police vehicle accidents	Professional Profession Professio	B2 - Research and develop technology that can manage	5	5	25	Yes			
between January 2016 and November 2017	manage distractions	B3 - Conduct benchmarking in order to see what technology other police agencies are incorporating into their vehicles	2	5	10	Yes			
occurred during routine non emergency travel		C1 - Enhance department policy on vehicle crashes that incorporates best practices of other agencies	5	5	25	Yes			
involving officers with previous preventable	C1 - Department	C2 - Enhance departmental policy on use of vehicle monitoring technology to promote safe driving	3	2	6	No			
crashes and with vision not obscured	policy for consequences of	C3 - Develop specific disciplinary action(s) for vehicle crashes (consistent with other law enforcement policies)	4	3	12 (	Yes			
	preventable crashes is insufficient	C4 - Implement policy to prevent officers who have had their PPVP privileges withdrawn from operating any dept vehicle	5	1	5	No			
	ii iii diii olelit	C5 - Implement policy that progressively removes PPVP priviliges for time periods after first and subsequent preventable accidents	3	3	9	Yes			
		C6 - Conduct benchmarking to study the disciplinary policies of other police agencies for vehicle accidents	2	5	10	Yes			





## **Identify and Select Countermeasures**

# The team brainstormed many countermeasures and narrowed them down to these for evaluation:

Problem	Verified Root	0			what 1 =	4 = Very Little or None
Statement	Causes	Countermeasures	Effectiveness	Ratin Feasibility		Take Action? Yes/No
90 preventable marked police vehicle accidents		C7 - Create a centralized database that tracks officer crashes	5	5	25	Yes
between January 2016	y 2016 2017 routine travel  C2 - No centralized data source to track officer accidents  C8 - Monitor crashes like early warning system  C9 - Hold districts and bureaus accountable for enforcing and tracking accidents	5	5	25	Yes	
occurred during routine non emergency travel involving officers with			5	4	20	Yes
previous preventable crashes and with vision	preventable D - Vehicle specs D1 - Install aftermarket backup cameras and/or sensors into		3	3	9	No
	minimum newer safety technology	D2 - Implement minimum technological safety requirements	4	5	20 (	Yes

The team selected 13 countermeasures to investigate further



## **Identify Barriers and Aids**

#### The team performed Barriers and Aids analysis on the selected Countermeasures.

#### Countermeasures

lm	olen	nent 13 countermeasures to reduce prevental	ole r	ole marked police vehicle accidents						
Impact (High,		Barriers	Aids							
Medium, Low)		Forces against Implementation		Forces for Implementation						
M	1	Potential push back from bargaining union and departmental staff (Supported by Aids: A, E, F)	Α	Management very supportive of efforts to reduce vehicle accidents						
н	2	Software and maintenance costs might escalate (Supported by Aids: A, B, C, D)	В	Potential savings are substantial						
Н	3	Resources for vehicle improvements are limited (Supported by Aids: A, B, D, F)	С	Collaborations with internal and external partners are already in place						
н	4	Locating dealerships and vehicle with the latest	D	Use of technology can reduce and even eliminate accidents						
п	4	4 technology available in a police package vehicle (Supported by Aids: D, F)		Management is open to discussion and dialogues with bargaining unions						
		Operational impact of implementing stricter	F	Officer safety is a top priority						
Н	5	driving policies is unknown (Supported by Aids: A, B, F, G)	G	Personnel can be resources elsewhere if accidents are occurring less						

The team next sought to incorporate this analysis into the team's Action Plan.

**Define** Measure > > Analyze Improve ) Control

## **Develop and Implement Action Plan**

Legend:	
= Actual	
☐ = Proposed	

The team implemented an Action Plan for the team's Countermeasures.

17. 🗹

	HOW		When							
		WHO	2018							
			Jan	Feb	Mar	Apr	May	Jun	Jul	
1	Develop Countermeasures/ Practical Methods:									
	A1 - Conduct driver refresher training once a year for all officer in patrol vehicles	Jannene			3/5/	8				
	A2 - Incorporate driving into annual training policies (Chapter 13)									
	B1 - Pilot some form of handsfree or artificial intelligence to manage the vehicle's	George			⊥ □ 3/5/²	18				
	computer and other police equipment									
	B2 - Research and develop technology that can manage distractions									
	<b>B3</b> - Conduct benchmarking in order to see what technology other police agencies are	George & Jose			3/5/1	8				
	incorporating into their vehicles	Ů								
	C1 - Enhance department policy on vehicle crashes that incorporates best practices of									
	other agencies				1	3/5/18				
	C3 - Develop specific disciplinary action(s) for vehicle crashes (consistent with other law enforcement policies)	Carlo & Garret								
	C5 - Implement policy that progressively removes PPVP priviliges for time periods after	er								
	first and subsequent preventable accidents									
	C6 - Conduct benchmarking to study the disciplinary policies of other police agencies	s Carlo, Garret &		3/5/	18					
	for vehicle accidents	Jose			0,0,					
	C7 - Create a centralized database that tracks officer crashes	Jannene, Lilly & George				3/5/18				
	C8 - Monitor crashes like early warning system									
	C9 - Hold districts and bureaus accountable for enforcing and tracking accidents									
	D2 - Implement minimum technological safety requirements	Carlo/ Garret			3/5/	18				
2	Secure management approval of countermeasures (share benefits and savings)						3/30/18			
3	Communicate/Train Staff in Countermeasures and related policies/procedures (share						4	/30/18		
	benefits and Union Advocate)	Team								
4	Implement Countermeasures in Pilot							5/3	1/18	
5	Establish ongoing responsibilities and standardize countermeasures into operations					[		On-Go	ping	

## **Estimated Return on Investment (ROI)**



#### The team estimated the net benefits and the potential return on investment.

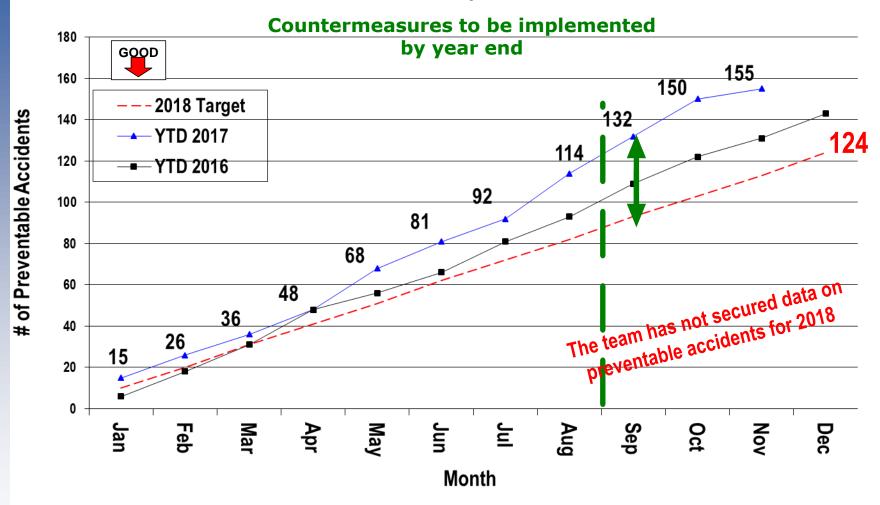
Itemized Cost		Itemized Benefits	Annualized Savings			
Romizou oost	Cost	Approximately 42% of all marked accidents were deemed preventable. This as a 25% reduction in preventable marked accidents.				
A1 - Conduct driver refresher training once a year for all officers in patrol vehicles A2 - Implement a clear policy on how often driver training occurs	\$142,000	Expected reduction of 25% in vehicle retirements due to				
B1 - Pilot some form of handsfree or artificial intelligence to manage the vehicle's computer and other police equipment (\$10,000 per vehicle in 10 vehicles)	\$100,000	Expected reduction of 25% in vehicle retirements due to preventable marked vehicle accidents from 65 to 49				
B2 - Research and develop technology that can manage distractions	TBD					
B3 - Conduct benchmarking in order to see what technology other police agencies are incorporating into their vehicles	\$0	A 25% reduction in claims filed against the County as a	¢402.946			
C1 - Enhance department policy on vehicle crashes that incorporates best practices of other agencies	\$0	result of preventable marked vehicle accidents	\$102,816			
C3 - Develop specific disciplinary action(s) for vehicle crashes (consistent with other law enforcement policies)	\$0	A 25% reduction in body shop repairs as a result of	\$59,252			
C5 - Implement policy that progressively removes PPVP priviliges for time periods after first and subsequent preventable accidents	\$0	preventable marked vehicle accidents	<b>\$39,232</b>			
C6 - Conduct benchmarking to study the disciplinary policies of other police agencies for vehicle accidents	\$0	A 25% reduction in the officer time spent loading and unloading equipment into pool vehicle while their assigned	\$42,021			
C7 - Create a centralized database that tracks officer crashes	TBD	unit is being repaired				
C8 - Monitor crashes like early warning system	<b>\$0</b>					
C9 - Hold districts and bureaus accountable for enforcing and tracking accidents	\$0	A 25% reduction in the officer time spent investigating and	\$23,331			
D2 - Implement minimum technological safety requirements	\$0	writing reports for preventable marked vehicle accidents				
Total Annualized Costs	\$242,000	Total Expected Annualized Benefits	\$688,265			
N	\$446,265					
Return on	1.84 : to 1 ratio					



Define Measure Analyze Improve Control



The team collected indicator data and reviewed performance trends:



The team will continue to monitor the countermeasures.

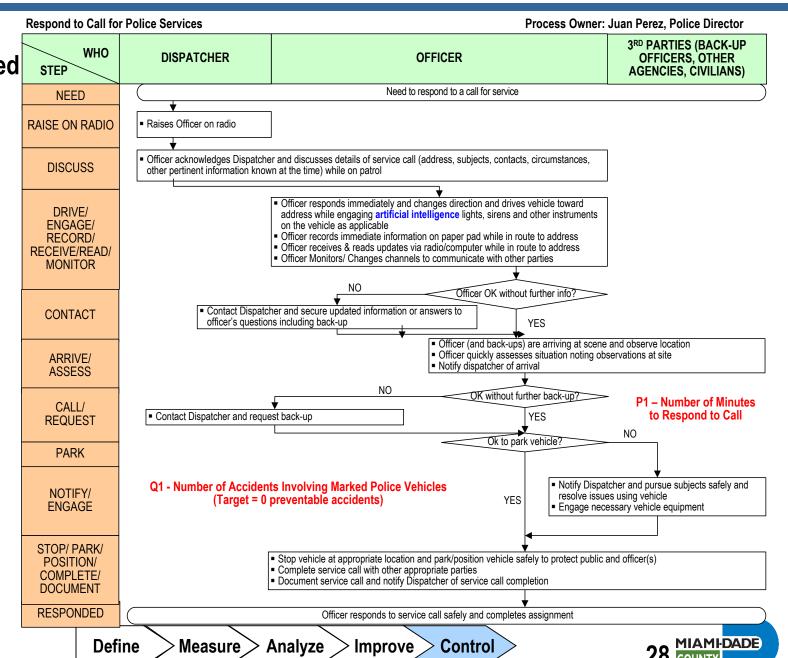




22.



The team incorporated their countermeasures into their Process Flowchart.







- 1) Data took much effort to secure, however, those efforts paid off as the data led the team to unanticipated root causes
- 2) Moving the Line graph requires identification and elimination of Root Cause(s)
- 3) Single Case Bore Analysis was very effective because we had very detailed data to complete the analysis
- 4) Research and speaking with other agencies can inform analysis and decision making

## **Next Steps**

Continue to implement countermeasures and monitor performance results



